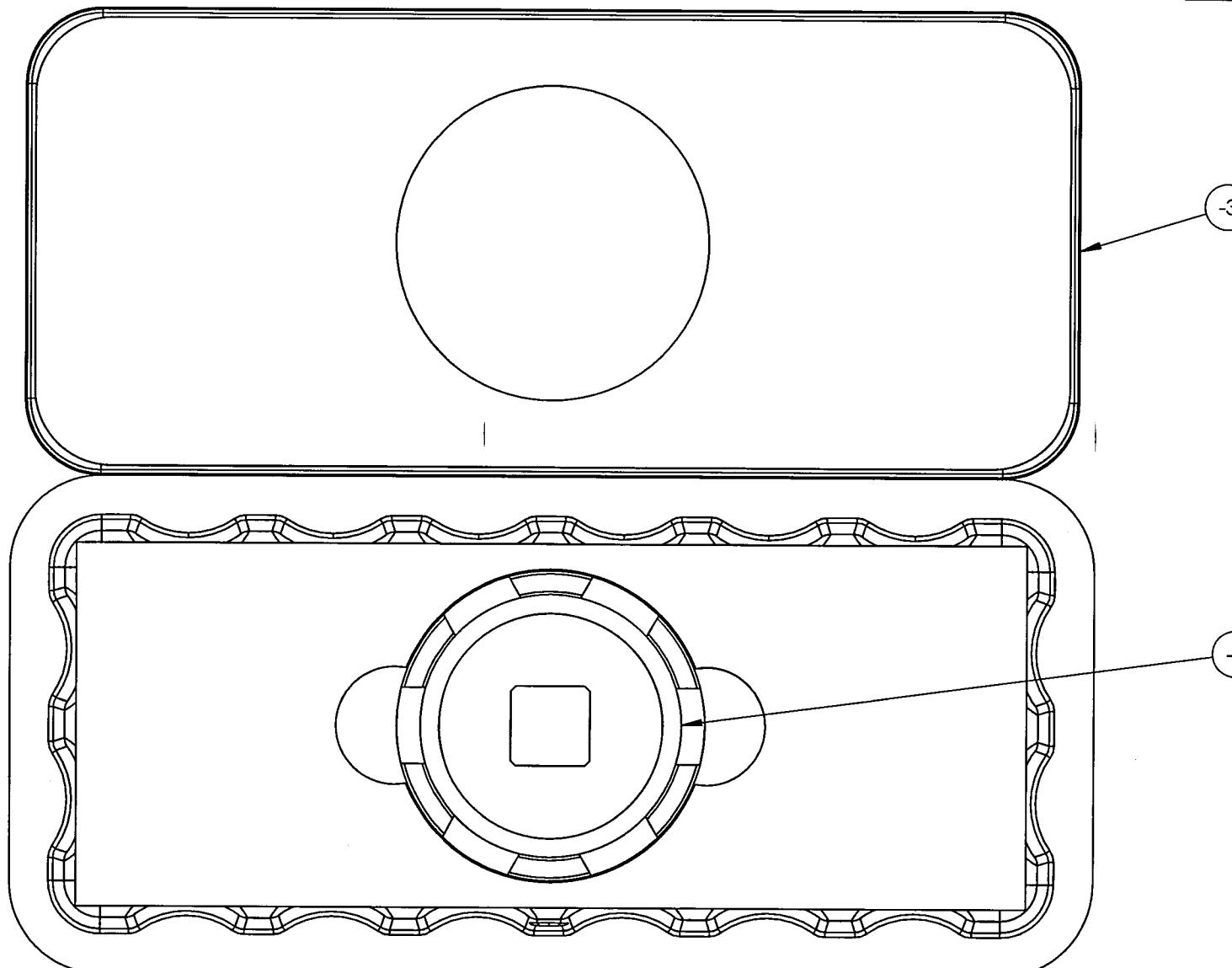


| ITEM # | QTY | PART # | TITLE | PG |
|--------|-----|---------------------|--------------------------------------|----|
| -1 | 1 | RBE350A93-3200-20-1 | MGB/ROTOR BRAKE RETAINING NUT WRENCH | 2 |
| -3 | 1 | RBE350A93-3200-20-3 | PACKAGING ASSY | 3 |

| REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED |
|------|--|--------|----------|-----|----------|
| 1 | CHANGED UPPER LIMIT TOLERANCE, ADDED "MADE IN USA" | - | 4/23/09 | RJC | RW |
| 2 | CHANGED DIMENSION .500+/-002 TO .485 TO LOSEN TOLERANCE PER HELIPRODUCTS INFO. ALSO ADDED .10 CHAMFER AND RADIUS FOR BALL LOCK ON 1/2in DRIVE CHANGED FROM CAD YELLOW PLATING TO BLACK OXIDE TO MATCH OTHER TOOLS. PER DAVE. | - | 9/29/09 | WP | - |
| 3 | SCRAPPED ORIGINAL DESIGN FOR THIS DESIGN, PER GABRIEL | - | 3/4/10 | WP | GE |
| 3A | CH'D T/N WAS RBEA93-3200-20 IS RBE350A93-3200-20 | - | 10/20/13 | CFS | RW |
| D | ITEM 1 BECOME -1, TEMPLATE UPDATED, ITEM -3 PACKAGING ASSY ADDED | 17-799 | 17.12.21 | VM | ML |



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

RBE350A93-3200-20 MAIN GEAR BOX/ROTOR BRAKE RETAINING NUT WRENCH

DART AEROSPACE Hawkesbury, Ontario, Canada

TITLE: MAIN GEAR BOX/ROTOR BRAKE RETAINING NUT WRENCH

PART NO.: RBE350A93-3200-20 **REV:** D

| | | |
|-------------------|-------------------|---|
| TOOL NO. | RBE350A93-3200-20 | UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING |
| INITIALS AND DATE | | |
| DESIGNED BY: | VM 17/12/21 | TOLERANCES: XXX ± .005 FRACTIONS ± 1/8 |
| DRAWN BY: | VM 12/21/2017 | XX ± .01 ANGLES ± .5° |
| CHECKED BY: | VM 01/02/2018 | X ± .1 SURFACE ROUGHNESS |
| MFG REVIEW BY: | DD 01/02/2018 | |
| APPROVED BY: | ML 01/04/2018 | SCALE: NTS SHEET 1 OF 6 |

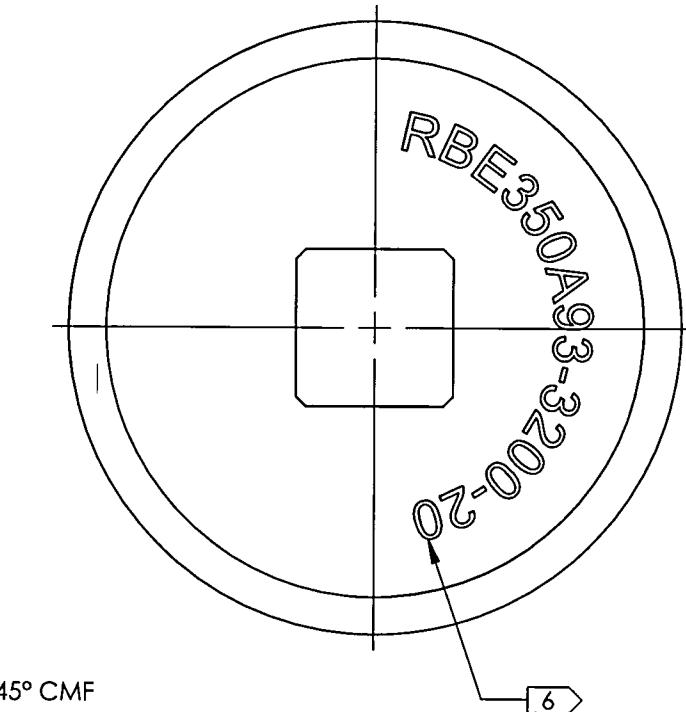
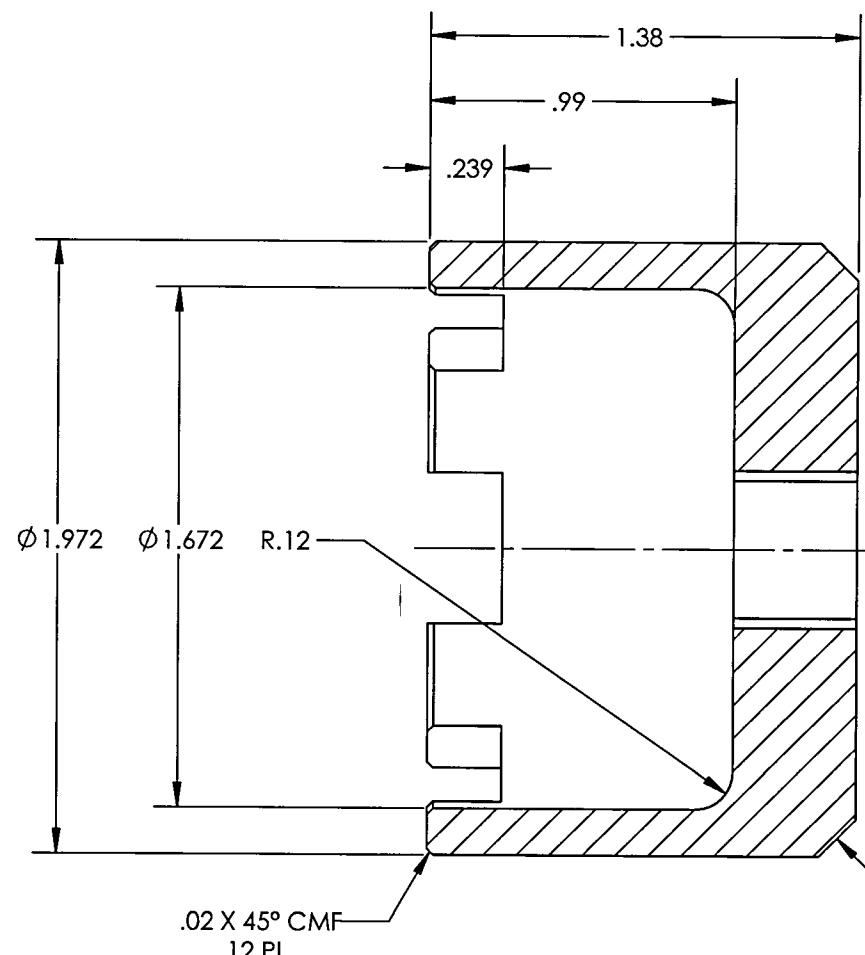
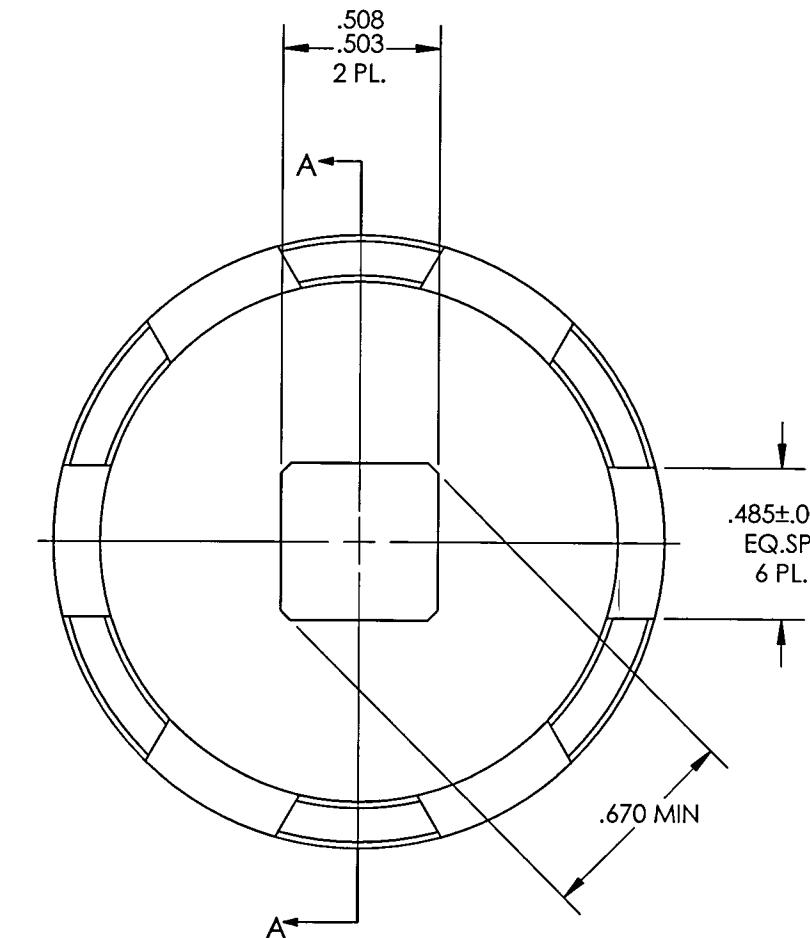
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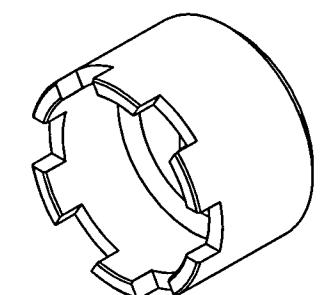
8 7 6 5 4 3 2 1

| REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED |
|------|--|--------|----------|----|----------|
| D | DIMENSION .505 CHANGED FOR .503/.508, TEMPLATE UPDATED, DIMENSION .985 CHANGED FOR .99, CHAMFER .02 x 45° 12 PL. ADDED, ENGRAVING CHANGED FOR MACHINE ENGRAVE, DIMENSION .670 MIN ADDED, DIMENSION .485 CHANGED FOR .485 +/- .001 EQ.SP. 6 PL., DIMENSION 60° (x6) REMOVED | 17-799 | 17.12.21 | VM | ML |

D



SECTION A-A



NOTES:

- 1) MATERIAL: 17-4 PH-H900 SS
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN, 0.010" DEEP

RBE350A93-3200-20-1 MGB/ROTOR BRAKE RETAINING NUT WRENCH

DART
AEROSPACE Hawkesbury, Ontario, Canada

| TITLE | |
|--|---------------------|
| MGB/ROTOR BRAKE RETAINING NUT WRENCH | |
| PART NO. | RBE350A93-3200-20-1 |
| REV | D |
| TOOL NO. | RBE350A93-3200-20 |
| INITIALS AND DATE | |
| DESIGNED BY: | VM 17/12/21 |
| DRAWN BY: | VM 12/21/2017 |
| CHECKED BY: | VM 01/02/2018 |
| MFG REVIEW BY: | DD 01/02/2018 |
| APPROVED BY: | ML 01/04/2018 |
| SCALE: NTS | SCALE: NTS |
| SHEET 2 OF 6 | |
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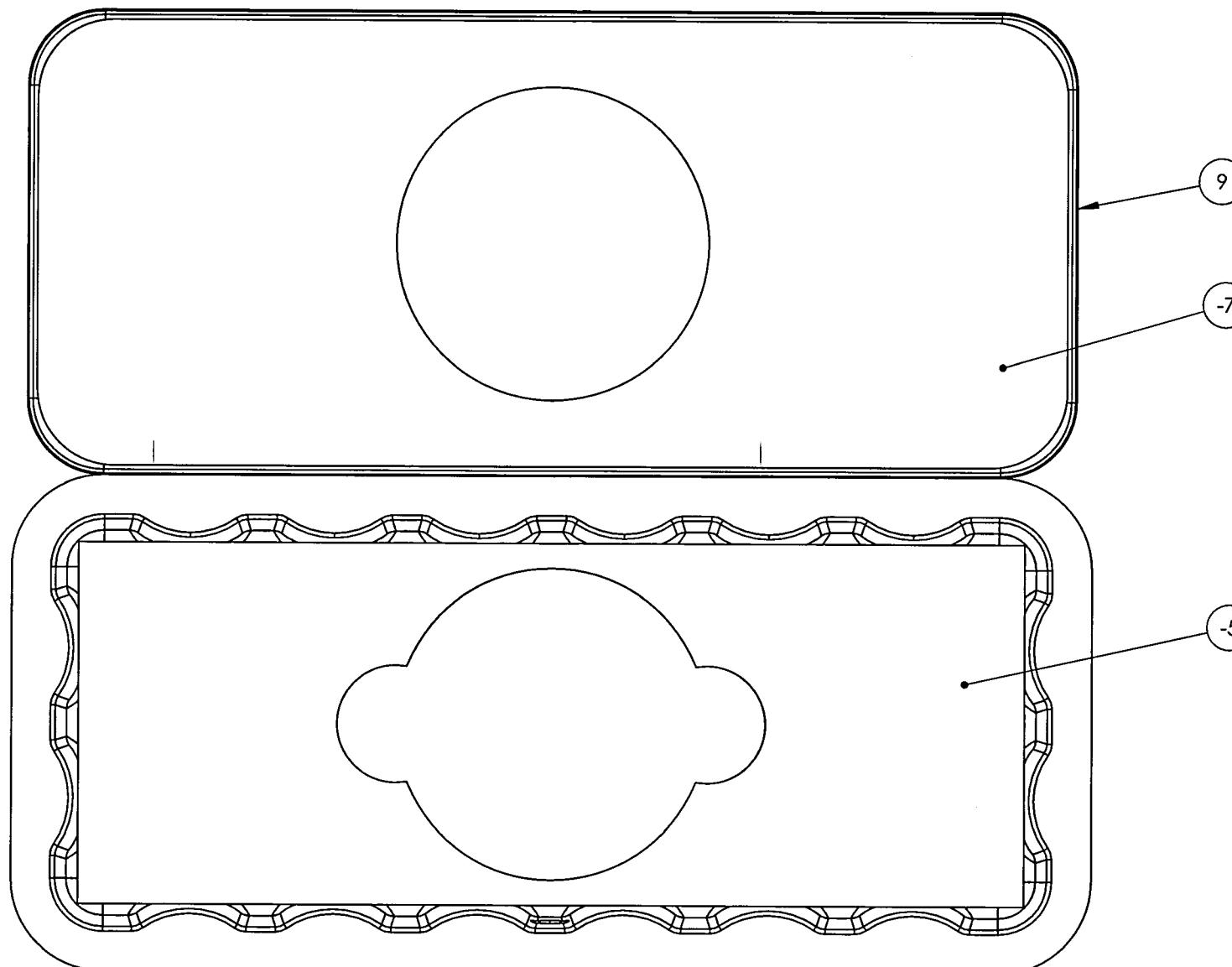
2

1

A

D

| ITEM # | QTY | PART # | TITLE | PG | REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED |
|--------|-----|---------------------|--------------|----|------|--------------------------|--------|----------|----|----------|
| -5 | 1 | RBE350A93-3200-20-5 | BOTTOM FOAM | 4 | 1 | NEW PACKAGING ASSY ADDED | 17-799 | 17.12.21 | VM | ML |
| -7 | 1 | RBE350A93-3200-20-7 | TOP FOAM | 5 | | | | | | |
| 9 | 1 | PELICAN #APP-1030-E | PELICAN CASE | - | | | | | | |



RBE350A93-3200-20-3 PACKAGING ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada

PACKAGING ASSY

PART NO. RBE350A93-3200-20-3 **REV** D

| | | | | |
|-----------------------|--------------------------|--|---|---------------------|
| TOOL NO. | RBE350A93-3200-20 | | UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING | |
| | | | | |
| DESIGNED BY: | INITIALS AND DATE | | TOLERANCES: | |
| VM 17/12/21 | | | XXX ± .005 | FRACTIONS ± 1/8 |
| DRAWN BY: | VM 12/21/2017 | | XX ± .01 | ANGLES ± .5° |
| CHECKED BY: | VM 01/02/2018 | | X ± .1 | SURFACE ROUGHNESS |
| MFG REVIEW BY: | DD 01/02/2018 | | | |
| APPROVED BY: | ML 01/04/2018 | | SCALE: NTS | sheet 3 of 6 |

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M Lee

| REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED |
|------|----------------|--------|----------|----|----------|
| D | NEW FOAM ADDED | 17-799 | 17.12.21 | VM | ML |

D

D

C

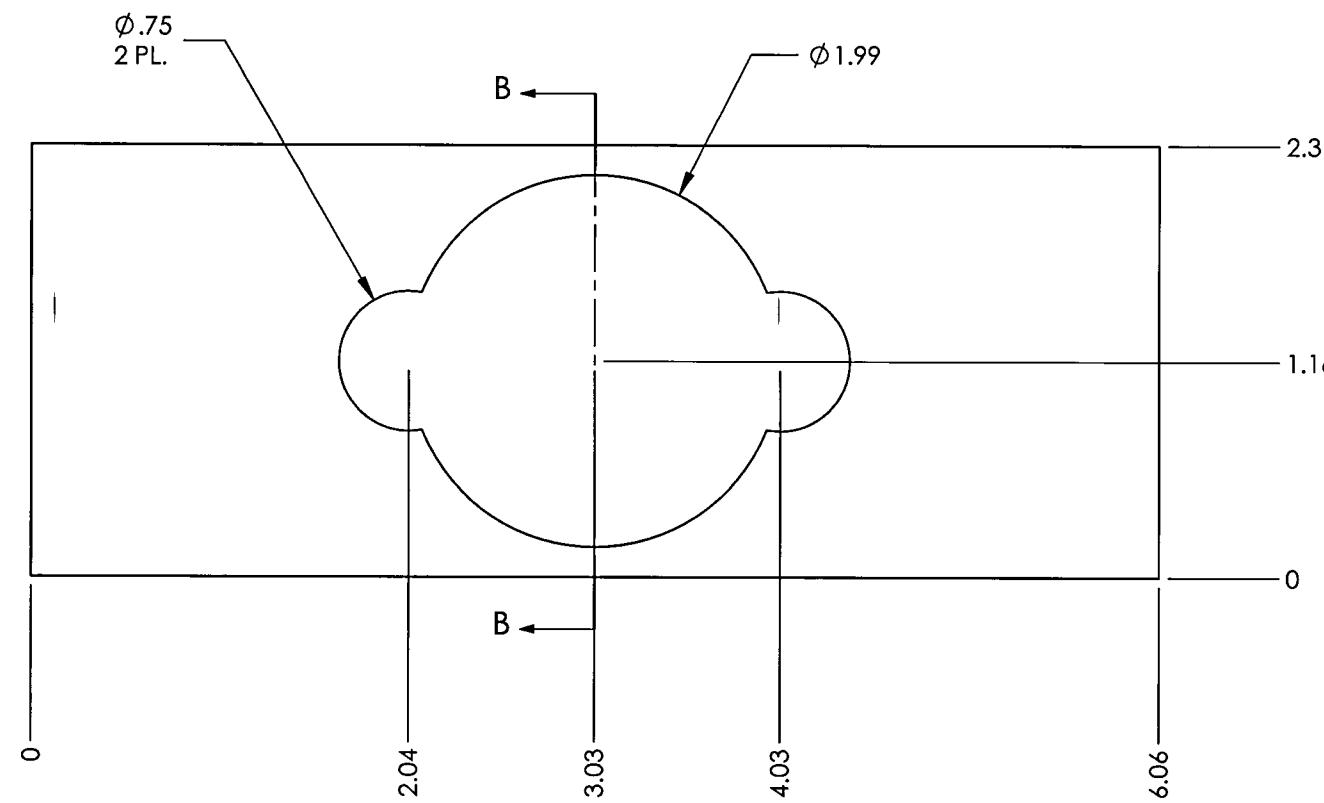
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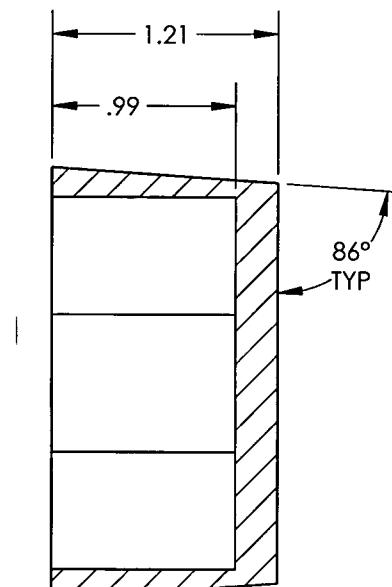
A



RBE350A93-3200-20-5 BOTTOM FOAM

NOTES:

- 1) MATERIAL: Y20 BLACK
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A



SECTION B-B

DART
AEROSPACE Hawkesbury, Ontario, Canada

| TITLE | |
|--|-------------------|
| BOTTOM FOAM | |
| PART NO. | REV |
| RBE350A93-3200-20-5 | D |
| TOOL NO. | RBE350A93-3200-20 |
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING | |
| DESIGNED BY: | VM 17/12/21 |
| DRAWN BY: | VM 12/21/2017 |
| CHECKED BY: | VM 01/02/2018 |
| MFG REVIEW BY: | DD 01/02/2018 |
| APPROVED BY: | ML 01/04/2018 |
| SCALE: NTS | SHEET 4 OF 6 |
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M Lee

| 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 |
|------|----------------|---|---|--------|----------|----|----------|
| REV. | DESCRIPTION | | | ECN # | DATE | BY | APPROVED |
| D | NEW FOAM ADDED | | | 17-799 | 17.12.21 | VM | ML |

D

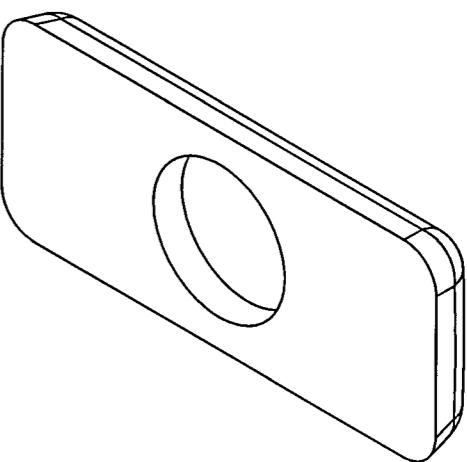
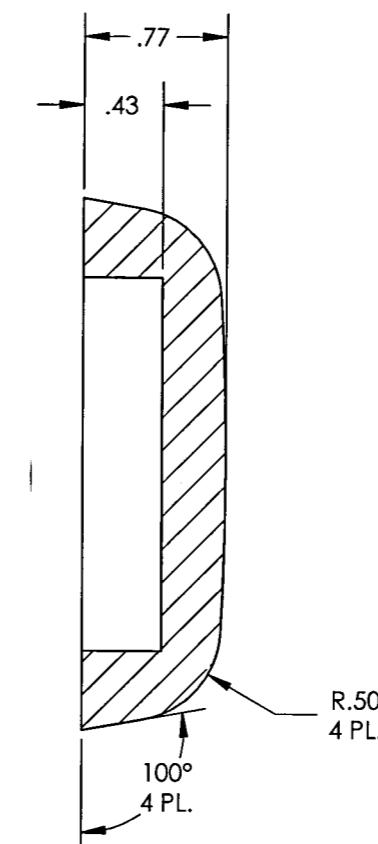
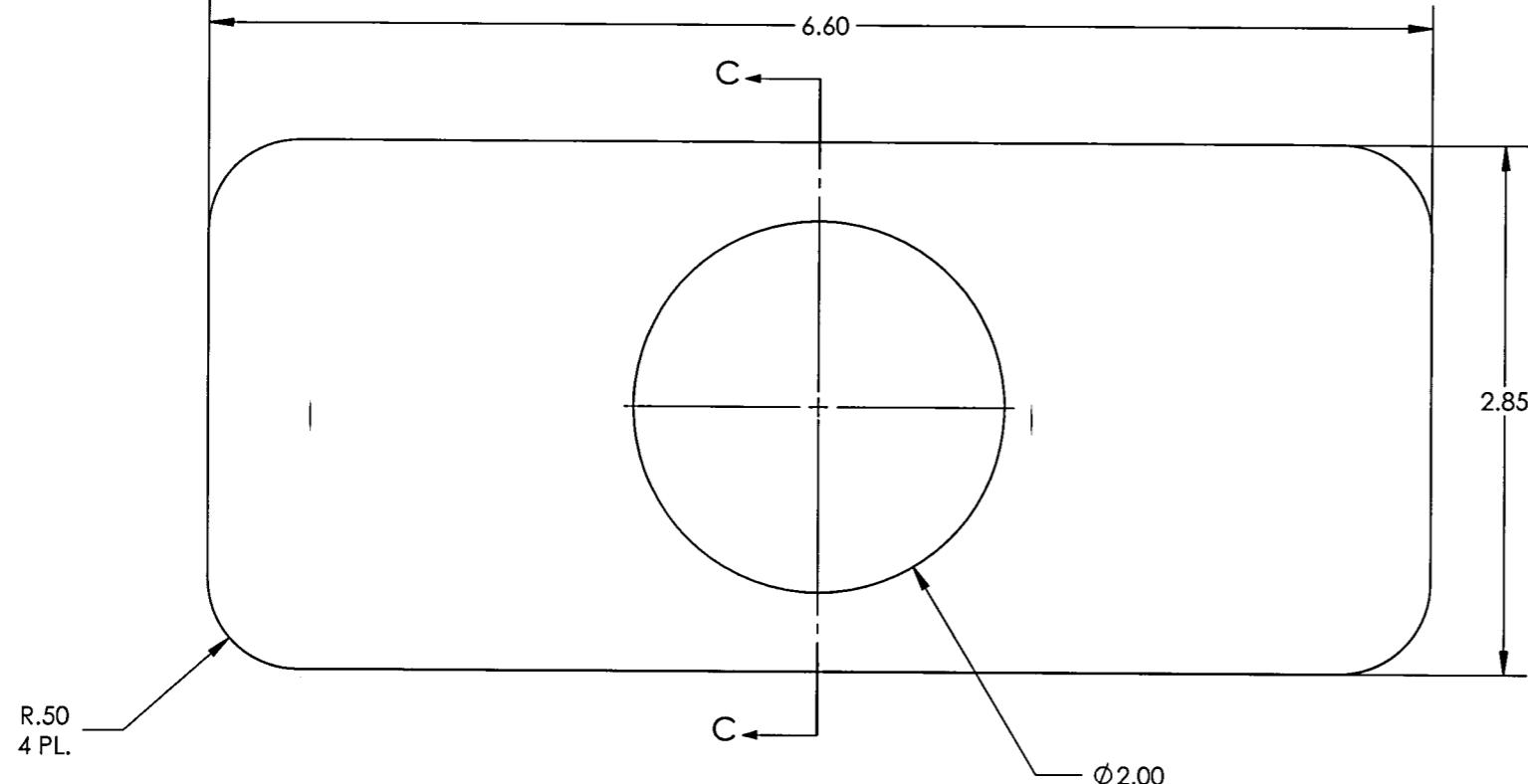
D

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B

B



SECTION C-C

RBE350A93-3200-20-7 TOP FOAM

NOTES:

- 1) MATERIAL: Y20 BLACK
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

DART
AEROSPACE Hawkesbury, Ontario, Canada

| | |
|---|---------------------|
| TITLE | |
| TOP FOAM | |
| PART NO. | RBE350A93-3200-20-7 |
| REV | D |
| TOOL NO. | RBE350A93-3200-20 |
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING | |
| DESIGNED BY: | VM 17/12/21 |
| DRAWN BY: | VM 12/21/2017 |
| CHECKED BY: | VM 01/02/2018 |
| MFG REVIEW BY: | DD 01/02/2018 |
| APPROVED BY: | ML 01/04/2018 |
| TOLERANCES: XXX \pm .005 FRACTIONS \pm 1/8 XX \pm .01 ANGLES \pm .5° X \pm .1 SURFACE ROUGHNESS | |
| SCALE: NTS SHEET 5 OF 6 | |

M Lee

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